



## **WELD 1040 Flat Shielded Metal Arc Welding COURSE SYLLABUS Spring Semester 2022 (202214)**

### **COURSE INFORMATION**

Credit Hours/Minutes: 4/4500  
Campus/Class Location: Vidalia/Room 411  
Class Meets: M-R 8:00-9:30 am  
Course Reference Number (CRN): 40082

### **INSTRUCTOR CONTACT INFORMATION**

Instructor Name: Mr. Michael Crumpler  
Email Address: [Michael Crumpler mcrumpler@southeasterntech.edu](mailto:Michael.Crumpler@mcrumpler@southeasterntech.edu)  
Vidalia Campus/Office Location: Room 417  
Office Hours: Monday and Wednesday 10:00 – 12:00 p.m.  
Phone: 912-538-3257  
Fax Number: 912-538-3156  
Tutoring Hours (if applicable): See instructor to schedule an appointment

### **SOUTHEASTERN TECHNICAL COLLEGE'S (STC) CATALOG AND HANDBOOK**

Students are responsible for all policies and procedures and all other information included in Southeastern Technical College's [Catalog and Handbook](https://catalog.southeasterntech.edu/college-catalog/downloads/current.pdf) (<https://catalog.southeasterntech.edu/college-catalog/downloads/current.pdf>).

### **REQUIRED TEXT**

None

### **REQUIRED SUPPLIES & SOFTWARE**

Welding hood, clear safety glasses, gloves, long sleeve shirt or welding jacket, 4 ½" angle grinder, chipping hammer, wire brush and suitable footwear for welding.

**Students should not share login credentials with others and should change passwords periodically to maintain security.**

### **COURSE DESCRIPTION**

This course introduces the major theory, safety practices, and techniques for shielded metal arc welding (SMAW) in the flat position. Qualification tests, flat position, are used in the evaluation of student progress toward making industrial standard welds.

### **MAJOR COURSE COMPETENCIES**

1. Shielded Metal Arc Welding Safety and Health practices
2. Fundamental Shielded Metal Arc Welding Theory
3. Basic Electrical Principles
4. Shielded Metal Arc Welding Machines and Set Up

5. Electrode Identification and Selection
6. Materials Selection and Preparation
7. Production of Beads and Joints in the Flat Position

**PREREQUISITE(S)**

All required

**COURSE OUTLINE**

This course will outline Flat Shielded Metal Arc Welding Safety and Health practices, Selection and Applications of Electrodes for Flat Shielded Metal Arc Welding, Flat Shielded Metal Arc Welding Joints, Flat Shielded Metal Arc Welding to Specification.

**GENERAL EDUCATION CORE COMPETENCIES**

Southeastern Technical College has identified the following general education core competencies that graduates will attain:

1. The ability to utilize standard written English.
2. The ability to solve practical mathematical problems.
3. The ability to read, analyze, and interpret information.

**STUDENT REQUIREMENTS**

All tests must be completed on the specified dates given by the instructor, any tests not completed will result in a zero. Students are also responsible for policies and procedures in the STC E-Catalog.

**COVID-19 MASK REQUIREMENT**

Regardless of vaccination status, students are highly encouraged to wear masks or face coverings while in a classroom or lab at Southeastern Technical College. Masking may be implemented in some program areas (i.e. Health Sciences and Cosmetology) where students, faculty, and clients are in close proximity and social distancing cannot be maintained. This measure is being implemented to reduce COVID-19 related health risks for everyone engaged in the educational process. Masks or face coverings must be worn over the nose and mouth, in accordance with the Centers for Disease Control and Prevention (CDC).

**COVID-19 SIGNS AND SYMPTOMS**

We encourage individuals to monitor for the signs and symptoms of COVID-19 prior to coming on campus.

If you have experienced the symptoms listed below or have a body temperature 100.4°F or higher, we encourage you to self-quarantine at home and contact a primary care physician’s office, local urgent care facility, or health department for further direction. Please notify your instructor(s) by email and do not come on campus for any reason.

<b>COVID-19 Key Symptoms</b>
Fever or felt feverish
Chills
Shortness of breath or difficulty breathing (not attributed to any other health condition)
Fatigue
Muscle or body aches
Headache

<b>COVID-19 Key Symptoms</b>
New loss of taste or smell
Sore throat (not attributed to any other health condition)
Congestion or runny nose (not attributed to any other health condition)
Nausea or vomiting
Diarrhea
<b>In the past 14 days, if you:</b>
Have had close contact with or are caring for an individual diagnosed with COVID-19 at home (not in healthcare setting), please do not come on campus and contact your instructor (s).

### **COVID-19 SELF-REPORTING REQUIREMENT**

Students, regardless of vaccination status, who test positive for COVID-19 or who have been exposed to a COVID-19 positive person, are required to self-report using <https://www.southeasterntech.edu/covid-19/>. Report all positive cases of COVID-19 to your instructor and [Stephannie Waters](mailto:swaters@southeasterntech.edu), Exposure Control Coordinator, [swaters@southeasterntech.edu](mailto:swaters@southeasterntech.edu) 912-538-3195.

### **TRADITIONAL ATTENDANCE GUIDELINES**

Class attendance is a very important aspect of a student's success. Being absent from class prevents students from receiving the full benefit of a course and also interrupts the learning process. Southeastern Technical College considers both tardiness and leaving early as types of absenteeism. Responsibility for class attendance rests with the student. Regular and punctual attendance at all scheduled classes is required for student success. Students will be expected to complete all work required by the instructor as described in the individual course syllabus.

Instructors have the right to give unannounced quizzes/assignments. Students who miss an unannounced quiz or assignment will receive a grade of 0. Students who stop attending class, but do not formally withdraw, may receive a grade of "F" (Failing 0-59) and face financial aid repercussions in upcoming semesters.

Instructors are responsible for determining whether missed work may be made up and the content and dates for makeup work is at the discretion of the instructor.

Students will not be withdrawn by an instructor for attendance; however, all instructors will keep records of graded assignments and student participation in course activities. The completion dates of these activities will be used to determine a student's last date of attendance in the event a student withdraws, stops attending, or receives an "F" in a course.

### **STUDENTS WITH DISABILITIES**

Students with disabilities who believe that they may need accommodations in this class based on the impact of a disability are encouraged to contact the appropriate campus coordinator to request services.

Swainsboro Campus: [Daphne Scott \(dscott@southeasterntech.edu\)](mailto:dscott@southeasterntech.edu) 478-289-2274, Building 1, Room 1210.

Vidalia Campus: [Helen Thomas \(hthomas@southeasterntech.edu\)](mailto:hthomas@southeasterntech.edu) 912-538-3126, Building A, Room 165.

### **SPECIFIC ABSENCES**

Provisions for Instructional Time missed because of documented absences due to jury duty, military duty, court duty, or required job training will be made at the discretion of the instructor.

## **PREGNANCY**

Southeastern Technical College does not discriminate on the basis of pregnancy. However, we can offer accommodations to students who are pregnant that need special consideration to successfully complete the course. If you think you will need accommodations due to pregnancy, please make arrangements with the appropriate campus coordinator.

Swainsboro Campus: [Daphne Scott \(dscott@southeasterntech.edu\)](mailto:dscott@southeasterntech.edu) 478-289-2274, Building 1, Room 1210.  
Vidalia Campus: [Helen Thomas \(hthomas@southeasterntech.edu\)](mailto:hthomas@southeasterntech.edu), 912-538-3126, Building A, Room 165.

It is strongly encouraged that requests for consideration be made **PRIOR** to delivery and early enough in the pregnancy to ensure that all the required documentation is secured before the absence occurs. Requests made after delivery **MAY NOT** be accommodated. The coordinator will contact your instructor to discuss accommodations when all required documentation has been received. The instructor will then discuss a plan with you to make up missed assignments.

## **WITHDRAWAL PROCEDURE**

Students wishing to officially withdraw from a course(s) or all courses after the drop/add period and prior to the 65% point of the term in which student is enrolled (date will be posted on the school calendar) must speak with a Career Counselor in Student Affairs and complete a Student Withdrawal Form. A grade of "W" (Withdrawn) is assigned for the course(s) when the student completes the withdrawal form.

Important – Student-initiated withdrawals are not allowed after the 65% point. After the 65% point of the term in which student is enrolled, the student has earned the right to a letter grade and will receive a grade for the course. Please note: Abandoning a course(s) instead of following official withdrawal procedures may result in a grade of "F" (Failing 0-59) being assigned.

Informing your instructor that you will not return to his/her course, does not satisfy the approved withdrawal procedure outlined above.

There is no refund for partial reduction of hours. Withdrawals may affect students' eligibility for financial aid for the current semester and in the future, so a student must also speak with a representative of the Financial Aid Office to determine any financial penalties that may be assessed due to the withdrawal. A grade of "W" will count in attempted hour calculations for the purpose of Financial Aid.

## **EXIT EXAM**

This course does not have an EXIT EXAM.

## **WORK ETHICS**

This course has no Work Ethics requirements.

## **MAKEUP GUIDELINES (TESTS, QUIZZES, HOMEWORK, PROJECTS, ETC.)**

All assignments must be completed with a due date assigned by the instructor. If for some reason you are unable to complete the assignments by the due dates, please notify the instructor. Any assignments not completed will result in a zero.

## **ACADEMIC DISHONESTY POLICY**

The Southeastern Technical College Academic Dishonesty Policy states that all forms of academic dishonesty, including but not limited to cheating on tests, plagiarism, collusion, and falsification of information, will call for discipline. The policy can also be found in the Southeastern Technical College Catalog and Handbook.

## **PROCEDURE FOR ACADEMIC MISCONDUCT**

The procedure for dealing with academic misconduct and dishonesty is as follows:

**1. First Offense**

Student will be assigned a grade of "0" for the test or assignment. Instructor keeps a record in course/program files and notes as first offense. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus. The Registrar will input the incident into Banner for tracking purposes.

**2. Second Offense**

Student is given a grade of "WF" (Withdrawn Failing) for the course in which offense occurs. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus indicating a "WF" has been issued as a result of second offense. The Registrar will input the incident into Banner for tracking purposes.

**3. Third Offense**

Student is given a grade of "WF" for the course in which the offense occurs. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus indicating a "WF" has been issued as a result of third offense. The Vice President for Student Affairs, or designee, will notify the student of suspension from college for a specified period of time. The Registrar will input the incident into Banner for tracking purposes.

**STATEMENT OF NON-DISCRIMINATION**

As set forth in the student catalog, Southeastern Technical College does not discriminate on the basis of race, color, creed, national or ethnic origin, sex, religion, disability, age, political affiliation or belief, genetic information, veteran status, or citizenship status (except in those special circumstances permitted or mandated by law).

The following individuals have been designated to handle inquiries regarding the nondiscrimination policies:

<b>American With Disabilities Act (ADA)/Section 504 - Equity- Title IX (Students) – Office of Civil Rights (OCR) Compliance Officer</b>	<b>Title VI - Title IX (Employees) – Equal Employment Opportunity Commission (EEOC) Officer</b>
Helen Thomas, Special Needs Specialist Vidalia Campus 3001 East 1 <sup>st</sup> Street, Vidalia Office 165 Phone: 912-538-3126 Email: <a href="mailto:Helen.Thomas@southeasterntech.edu">Helen Thomas</a> <a href="mailto:hthomas@southeasterntech.edu">hthomas@southeasterntech.edu</a>	Lanie Jonas, Director of Human Resources Vidalia Campus 3001 East 1 <sup>st</sup> Street, Vidalia Office 138B Phone: 912-538-3230 Email: <a href="mailto:Lanie.Jonas@southeasterntech.edu">Lanie Jonas</a> <a href="mailto:ljonas@southeasterntech.edu">ljonas@southeasterntech.edu</a>

**ACCESSIBILITY STATEMENT**

Southeastern Technical College is committed to making course content accessible to individuals to comply with the requirements of Section 508 of the Rehabilitation Act of Americans with Disabilities Act (ADA). If you find a problem that prevents access, please contact the course instructor.

**GRIEVANCE PROCEDURES**

Grievance procedures can be found in the Catalog and Handbook located on Southeastern Technical College’s website.

## ACCESS TO TECHNOLOGY

Students can now access Blackboard, Remote Lab Access, Student Email, Library Databases (Galileo), and BannerWeb via the mySTC portal or by clicking the Current Students link on the [Southeastern Technical College \(STC\) Website \(www.southeasterntech.edu\)](http://www.southeasterntech.edu).

## TECHNICAL COLLEGE SYSTEM OF GEORGIA (TCSG) GUARANTEE/WARRANTY STATEMENT

*The Technical College System of Georgia guarantees employers that graduates of State Technical Colleges shall possess skills and knowledge as prescribed by State Curriculum Standards. Should any graduate employee within two years of graduation be deemed lacking in said skills, that student shall be retrained in any State Technical College at no charge for instructional costs to either the student or the employer.*

## GRADING POLICY

Assessment/Assignment	Percentage
Welding Assignments	100%

## GRADING SCALE

Letter Grade	Range
A	90-100
B	80-89
C	70-79
D	60-69
F	0-59

# WELD 1040 Flat Shielded Metal Arc Welding

## Spring Semester 2022 Lesson Plan

Key: Jan – January Feb – February Mar- March Apr – April

<b>Date</b>	<b>Chapter</b>	<b>Content</b>	<b>Assignments &amp; Tests Due Dates</b>	<b>Competency Area</b>
Jan 10	SMAW Set Up and Electrode Selection	First day of class/Class Introduction—Syllabi, Outline, Rules, Regulations Coverage, Library Resources and tour. SMAW Set Up and Electrode Selection	Refreshing of proper SMAW Set Up and Electrode Selection by instructor. SMAW Equipment and Filler Metals	1,2,3,4,5,6,7 A, B
11	1F Padded Plate 7018 Electrodes	1F Padded Plate 7018 Electrodes	Instructor demonstrates welding a padded plate using 7018 electrodes. Students practicing padded plate.	1,2,3,4,5,6,7 A, B
12	1F Padded Plate 7018 Electrodes	1F Padded Plate 7018 Electrodes	1F Padded Plate 7018 Electrodes	1,2,3,4,5,6,7 A, B
13	1F Padded Plate 7018 Electrodes	1F Padded Plate 7018 Electrodes	1F Padded Plate 7018 Electrodes	1,2,3,4,5,6,7 A, B
17	HOLIDAY	HOLIDAY	NO CLASS	NO CLASS
18	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	Instructor demonstrates welding a padded plate using 6010 electrodes. Students practicing padded plate.	1,2,3,4,5,6,7 A, B
19	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
20	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
24	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
25	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
26	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
27	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1F Padded Plate 6010 Electrodes	1,2,3,4,5,6,7 A, B
31	Butt Joints -1F Fillet Welds 7018 Electrodes	Butt Joints - 1F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Butt Joint using 7018 Electrodes. Students practicing Butt Joints.	1,2,3,4,5,6,7 A, B
Feb 1	Butt Joints -1F Fillet Welds 7018 Electrodes	Butt Joints - 1F Fillet Welds 7018 Electrodes	Students practicing Butt Joints.	1,2,3,4,5,6,7 A, B
2	Butt Joints -1F Fillet Welds 7018 Electrodes	Butt Joints - 1F Fillet Welds 7018 Electrodes	Students practicing Butt Joints.	1,2,3,4,5,6,7 A, B

<b>Date</b>	<b>Chapter</b>	<b>Content</b>	<b>Assignments &amp; Tests Due Dates</b>	<b>Competency Area</b>
3	Butt Joints -1F Fillet Welds 7018 Electrodes	Butt Joints - 1F Fillet Welds 7018 Electrodes	Students practicing Butt Joints.	1,2,3,4,5,6,7 A, B
7	Butt Joints -1F Fillet Welds 7018 Electrodes	Butt Joints - 1F Fillet Welds 7018 Electrodes	Students practicing Butt Joints.	1,2,3,4,5,6,7 A, B
8	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Lap Joint using 7018 Electrodes. Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
9	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
10	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
14	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
15	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
16	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
17	Lap Joints -1F Fillet Welds 7018 Electrodes	Lap Joints -1F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6,7 A, B
21	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Instructor demonstrates welding T-Joints using 7018 Electrodes. Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
22	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
23	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
24	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
28	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
Mar 1	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B



<b>Date</b>	<b>Chapter</b>	<b>Content</b>	<b>Assignments &amp; Tests Due Dates</b>	<b>Competency Area</b>
2	T-Joints – 1F Fillet Welds 7018 Electrodes	T-Joints – 1F Fillet Welds 7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6,7 A, B
3	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Corner Joint using 7018 Electrodes. Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
7	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
8	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
9	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
10	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
14	Corner Joints – 1F Fillet Welds 7018 Electrodes	Corner Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6,7 A, B
15	Edge Joints – 1F Fillet Welds 7018 Electrodes	Edge Joints – 1F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Edge Joint using 7018 Electrodes. Students practicing Edge Joints.	1,2,3,4,5,6,7 A, B
16	Edge Joints – 1F Fillet Welds 7018 Electrodes	Edge Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6,7 A, B
17	Edge Joints – 1F Fillet Welds 7018 Electrodes	Edge Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6,7 A,B
21	Edge Joints – 1F Fillet Welds 7018 Electrodes	Edge Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6,7 A, B
22	Edge Joints – 1F Fillet Welds 7018 Electrodes	Edge Joints – 1F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6,7 A, B
23	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Instructor demonstrates how to lay- out and weld Chain Fillet Welds using 7018 Electrodes. Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B
24	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B
28	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B

<b>Date</b>	<b>Chapter</b>	<b>Content</b>	<b>Assignments &amp; Tests Due Dates</b>	<b>Competency Area</b>
29	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B
30	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B
31	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6,7 A, B
Apr 4	NO CLASS	SPRING BREAK	SPRING BREAK	NO CLASS
5	NO CLASS	SPRING BREAK	SPRING BREAK	NO CLASS
6	NO CLASS	SPRING BREAK	SPRING BREAK	NO CLASS
7	NO CLASS	SPRING BREAK	SPRING BREAK	NO CLASS
11	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Instructor demonstrates how to lay- out and weld Staggered Fillet Welds using 7018 Electrodes. Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
12	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
13	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
14	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
18	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
19	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6,7 A, B
20	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding out staggered fillets welds.	1,2,3,4,5,6,7 A, B
21	1G Open Root Pipe	1G Open Root Pipe	Instructor demonstrates welding 1G Open Root Pipe, students practicing welding 1G Open Root Pipe	1,2,3,4,5,6,7 A, B
25	1G Open Root Pipe	1G Open Root Pipe	Students practicing welding 1G Open Root Pipe.	1,2,3,4,5,6,7 A, B
26	1G Open Root Pipe	1G Open Root Pipe	Students practicing welding 1G Open Root Pipe.	1,2,3,4,5,6,7 A, B
27	1G Open Root Pipe	1G Open Root Pipe	Students practicing welding 1G Open Root Pipe.	1,2,3,4,5,6,7 A, B
28	1G Open Root Pipe	1G Open Root Pipe	Students practicing welding 1G Open Root Pipe.	1,2,3,4,5,6,7 A, B

**COMPETENCY AREAS**

1. Shielded Metal Arc Welding Safety and Health practices
2. Fundamental Shielded Metal Arc Welding Theory
3. Basic Electrical Principles
4. Shielded Metal Arc Welding Machines and Set Up
5. Electrode Identification and Selection
6. Materials Selection and Preparation
7. Production of Beads and Joints in the Flat Position

**GENERAL CORE EDUCATIONAL COMPETENCIES**

- A. The ability to utilize standard written English.
- B. The ability to solve practical mathematical problems.
- C. The ability to read, analyze, and interpret information.