



Overhead Shielded Metal Arc Welding / WELD 1070 COURSE SYLLABUS Spring Semester 2016

Semester: Spring 2016
Course Title: Overhead Shielded Metal Arc Welding
Course Number: WELD 1070
Credit Hours/ Minutes: 4 / 5000
Class Location: Room #411
Class Meets: Tues., Thurs. 7:00 – 10:00 p.m.
CRN: 40108

Instructor: Mr. Antonio Kelley
Email Address: akelley@southeasterntech.edu
Day Instructor: Mr. Michael Crumpler
Office Location: Room 413 Main Building
Office Hours of Day Instructor: Tues., Thurs. 1-2:30 p.m.
Email Address: mcrumpler@southeasterntech.edu
Phone: 912-538-7395
Fax Number: 912-538-3156

REQUIRED TEXT: None

REQUIRED SUPPLIES: Long sleeve shirt or welding jacket, welding helmet, clear safety glasses, welding gloves, ear plugs, chipping hammer, half round file with tang, wire brush, Vice grips, combination square, torpedo level, ball peen hammer, 12" Crescent Wrench, 12' tape measure and a 4 ½" angle grinder. **You will not be permitted to borrow from the Instructor or your fellow classmates. You are required to have ALL required supplies the first day of class.**

PRE-REQUISITES: None

CO-REQUISITES: All Required, WELD 1000 Introduction to Welding Technology

COURSE DESCRIPTION: Introduces the major theory, safety practices, and techniques for shielded metal arc welding (SMAW) in the **overhead position**. Qualification tests, overhead position, are used in the evaluation of student progress toward making industrial standard welds.

MAJOR COURSE COMPETENCIES:

1. SMAW safety and health practices
2. Fundamental SMAW Theory
3. Basic Electrical Principles
4. SMAW Machines and Set Up
5. Electrode Identification and Selection
6. Materials Selection and Preparation
7. Production of Beads and Joints in the Overhead Position
8. 6G Pipe (6010 Root, 7018 Filler and Cap)

COURSE OUTLINE: Overhead SMAW Safety and Health practices, Selection and Applications of Electrodes for Overhead SMAW, Overhead SMAW Joints, Overhead SMAW Specification and 6G Pipe.

GENERAL EDUCATION CORE COMPETENCIES: STC has identified the following general education core competencies that graduates will attain:

1. The ability to utilize standard written English.
2. The ability to solve practical mathematical problems.
3. The ability to read, analyze, and interpret information.
4. The ability to utilize basic computer skills.

STUDENT REQUIREMENTS: Tests and assignments must be completed on the specified date. Students are also responsible for policies and procedures in the STC E-Catalog.

ATTENDANCE GUIDELINES: Class attendance is a very important aspect of a student's success. Being absent from class prevents students from receiving the full benefit of a course and also interrupts the learning process. Southeastern Technical College considers both tardiness and leaving early as types of absenteeism. **Responsibility for class attendance rests with the student. Regular and punctual attendance at all scheduled classes is required for student success.** Students will be expected to complete all work required by the instructor as described in the individual course syllabus.

Instructors have the right to give unannounced quizzes/assignments. **Students who miss an unannounced quiz or assignment will receive a grade of 0. Students who stop attending class, but do not formally withdraw, may receive a grade of F and face financial aid repercussions in upcoming semesters.**

Instructors are responsible for determining whether missed work may be made up and the content and dates for **makeup work is at the discretion of the instructor.**

Students will not be withdrawn by an instructor for attendance; however, all instructors will keep records of graded assignments and student participation in course activities. The completion dates of these activities will be used to determine a student's last date of attendance in the event a student withdraws, stops attending, or receives an F in a course.

SPECIFIC ABSENCES: Provisions for Instructional Time missed because of documented absences due to jury duty, military duty, court duty, or required job training will be made at the discretion of the instructor. **For each unexcused absence, one grade point will be deducted from your overall GPA.**

PREGNANCY

Southeastern Technical College does not discriminate on the basis of pregnancy. However, we can offer accommodations to students who are pregnant that need special consideration to successfully complete the course. If you think you will need accommodations due to pregnancy, please advise me and make appropriate arrangements with the Special Needs Office. Swainsboro Campus: Jan Brantley (478) 289-2274 - Vidalia Campus: Helen Thomas Room 108 (912) 538-3126.

SPECIAL NEEDS: *Students with disabilities who believe that they may need accommodations in this class based on the impact of a disability are encouraged to contact Jan Brantley, Room 1208 Swainsboro Campus, 478-289-2274, or Helen Thomas, Room 108 Vidalia Campus, 912-538-3126, to coordinate reasonable accommodations.*

MAKEUP GUIDELINES (Tests, quizzes, homework, projects, etc...): **Makeup test will be given on the following class meeting date with an acceptable excuse approved by the instructor; any test not made up will result in the student receiving a zero.**

If you fall behind on any assignments or cannot produce a visually acceptable weldment, a due date will be given. If on the given due date, you are still unable to produce a visually acceptable weldment, you will receive a zero for that assignment.

ACADEMIC DISHONESTY POLICY: The STC Academic Dishonesty Policy states *All forms of academic dishonesty, including but not limited to cheating on tests, plagiarism, collusion, and falsification of information, will call for discipline.* The policy can also be found in the *STC Catalog and Student Handbook.*

Procedure for Academic Misconduct

The procedure for dealing with academic misconduct and dishonesty is as follows:

--First Offense--

Student will be assigned a grade of "0" for the test or assignment. Instructor keeps a record in course/program files and notes as first offense. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus. The Registrar will input the incident into Banner for tracking purposes.

--Second Offense--

Student is given a grade of "WF" for the course in which offense occurs. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus indicating a "WF" has been issued as a result of second offense. The Registrar will input the incident into Banner for tracking purposes.

--Third Offense--

Student is given a grade of "WF" for the course in which the offense occurs. The instructor will notify the student's program advisor, academic dean, and the Registrar at the student's home campus indicating a "WF" has been issued as a result of second offense. The Vice President for Student Affairs, or designee, will notify the student of suspension from college for a specified period of time. The Registrar will input the incident into Banner for tracking purposes.

STATEMENT OF NON-DISCRIMINATION: Southeastern Technical College does not discriminate on the basis of race, color, creed, national or ethnic origin, gender, religion, disability, age, disabled veteran, veteran of Vietnam Era or citizenship status, (except in those special circumstances permitted or mandated by law). This school is in compliance with Title VI of the Civil Rights Act of 1964, which prohibits discrimination on the basis of race, color, or national origin; with the provisions of Title IX of the Educational Amendments of 1972, which prohibits discrimination on the basis of gender; with the provisions of Section 504 of the Rehabilitation Act of 1973, which prohibits discrimination on the basis of handicap; and with the American with Disabilities Act (ADA).

GRIEVANCE PROCEDURES: Grievance procedures can be found in the Catalog and Handbook located on STC's website.

ACCESS TO TECHNOLOGY: Students can now access Blackboard, Remote Lab Access, Student Email, Library Databases (Galileo), and BannerWeb via the mySTC portal or by clicking the Current Students link on the STC website at www.southeasterntech.edu.

Instructor reserves the right to change the syllabus and/or lesson plan as necessary.

GRADING POLICY

Welding Assignments 100%

GRADING SCALE

A: 90-100
 B: 80-89
 C: 70-79
 D: 60-69
 F: 0-59

TCSG GUARANTEE/WARRANTY STATEMENT:

The Technical College System of Georgia guarantees employers that graduates of State Technical Colleges shall possess skills and knowledge as prescribed by State Curriculum Standards. Should any graduate employee within two years of graduation be deemed lacking in said skills, that student shall be retrained in any State Technical College at no charge for instructional costs to either the student or the employer.

**WELD 1070— OVERHEAD SHIELDED METAL ARC WELDING
 Spring Semester 2016 Lesson Schedule**

Date	Chapter / Lesson	Content	Assignments Tests	*Competency Area
Jan 12	SMAW Set Up and Electrode Selection	First day of class/Class Introduction— Syllabi, Outline, Rules, Regulations Coverage, Library Resources and tour. SMAW Set Up and Electrode Selection	Refreshing of proper SMAW Set Up and Electrode Selection by instructor. SMAW Equipment and Filler Metals	1,2,3,4,5,6 A,B,D
14	4F Padded Plate 7018 Electrodes	4F Padded Plate 7018 Electrodes	Instructor demonstrates welding a padded plate using 7018 electrodes. Students practicing padded plate.	1,2,3,4,5,6 A,B,D
19	4F Padded Plate 7018 Electrodes	4F Padded Plate 7018 Electrodes	4F Padded Plate 7018 Electrodes	1,2,3,4,5,6 A,B,D
21	4F Padded Plate 7018 Electrodes	4F Padded Plate 7018 Electrodes	4F Padded Plate 7018 Electrodes	1,2,3,4,5,6 A,B,D
26	4F Padded Plate 6010 Electrodes	4F Padded Plate 6010 Electrodes	Instructor demonstrates welding a padded plate using 6010 electrodes. Students practicing padded plate.	1,2,3,4,5,6 A,B,D
28	4F Padded Plate 6010 Electrodes	4F Padded Plate 6010 Electrodes	4F Padded Plate 6010 Electrodes	1,2,3,4,5,6 A,B,D
Feb 2	4F Padded Plate 6010 Electrodes	4F Padded Plate 6010 Electrodes	4F Padded Plate 6010 Electrodes	1,2,3,4,5,6 A,B,D
4	Butt Joints -4F Fillet Welds 7018 Electrodes	Butt Joints - 4F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Butt Joint using 7018 Electrodes. Students practicing Butt Joints.	1,2,3,4,5,6 A,B,D
9	Butt Joints -4F Fillet Welds 7018 Electrodes	Butt Joints - 4F Fillet Welds 7018 Electrodes	Students practicing Butt Joints.	1,2,3,4,5,6 A,B,D
11	Lap Joints -4F Fillet Welds 7018 Electrodes	Lap Joints -4F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Lap Joint using 7018 Electrodes. Students practicing Lap Joints.	1,2,3,4,5,6 A,B,D
16	Lap Joints -4F Fillet Welds 7018 Electrodes	Lap Joints -4F Fillet Welds 7018 Electrodes	Students practicing Lap Joints.	1,2,3,4,5,6 A,B,D
18	T-Joints – 4F Fillet Welds 7018 Electrodes	T-Joints – 4F Fillet Welds 7018 Electrodes	Instructor demonstrates welding T-Joints using 7018 Electrodes. Students practicing T-Joints.	1,2,3,4,5,6 A,B,D
23	T-Joints – 4F Fillet Welds 7018 Electrodes	T-Joints – 4F Fillet Welds 7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6 A,B,D
25	T-Joints – 4F Fillet Welds 7018 Electrodes	T-Joints – 4F Fillet Welds 7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6 A,B,D

	Electrodes			
Mar 1	T-Joints – 4F Fillet Welds 7018 Electrodes	T-Joints – 4F Fillet Welds 7018 Electrodes	Students practicing T-Joints.	1,2,3,4,5,6 A,B,D
3	Corner Joints – 4F Fillet Welds 7018 Electrodes	Corner Joints – 4F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Corner Joint using 7018 Electrodes. Students practicing Corner Joints.	1,2,3,4,5,6 A,B,D
8	Corner Joints – 4F Fillet Welds 7018 Electrodes	Corner Joints – 4F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6 A,B,D
10	Corner Joints – 4F Fillet Welds 7018 Electrodes	Corner Joints – 4F Fillet Welds 7018 Electrodes	Students practicing Corner Joints.	1,2,3,4,5,6 A,B,D
15	Edge Joints – 4F Fillet Welds 7018 Electrodes	Edge Joints – 4F Fillet Welds 7018 Electrodes	Instructor demonstrates welding Edge Joint using 7018 Electrodes. Students practicing Edge Joints.	1,2,3,4,5,6 A,B,D
17	Edge Joints – 4F Fillet Welds 7018 Electrodes	Edge Joints – 4F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6 A,B,D
22	Edge Joints – 4F Fillet Welds 7018 Electrodes	Edge Joints – 4F Fillet Welds 7018 Electrodes	Students practicing Edge Joints.	1,2,3,4,5,6 A,B,D
24	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Instructor demonstrates how to lay- out and weld Chain Fillet Welds using 7018 Electrodes. Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6 A,B,D
29	SPRING BREAK	SPRING BREAK	SPRING BREAK	SPRING BREAK
31	SPRING BREAK	SPRING BREAK	SPRING BREAK	SPRING BREAK
Apr 5	Chain Fillet Welds 7018 Electrodes	Chain Fillet Welds 7018 Electrodes	Students practicing welding and laying out chain fillet welds.	1,2,3,4,5,6 A,B,D
7	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Instructor demonstrates how to lay- out and weld Staggered Fillet Welds using 7018 Electrodes. Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6 A,B,D
12	Staggered Fillet Welds 7018 Electrodes	Staggered Fillet Welds 7018 Electrodes	Students practicing welding and laying out staggered fillet welds.	1,2,3,4,5,6 A,B,D
14	6G Open Root Pipe	6G Open Root Pipe	Instructor demonstrates welding 6G Open Root Pipe, students practicing welding 6G Open Root Pipe	1,2,3,4,5,6 A,B,D
19	6G Open Root Pipe	6G Open Root Pipe	Students practicing welding 6G Open Root Pipe.	1,2,3,4,5,6 A,B,D
21	6G Open Root Pipe	6G Open Root Pipe	Students practicing welding 6G Open Root Pipe.	1,2,3,4,5,6 A,B,D
26	6G Open Root Pipe	6G Open Root Pipe	Students practicing welding 6G Open Root Pipe.	1,2,3,4,5,6 A,B,D
28	6G Open Root Pipe	6G Open Root Pipe	Students practicing welding 6G Open Root Pipe.	1,2,3,4,5,6 A,B,D
May 3	6G Open Root Pipe	6G Open Root Pipe	Students practicing welding 6G Open Root Pipe.	1,2,3,4,5,6 A,B,D

Competency Areas:

1. Overhead SMAW Safety Practices and Health Practices
2. Selection and Applications of Electrodes for Overhead SMAW
3. Overhead SMAW Joints
4. Overhead SMAW to Specification
5. 6G Open Root Pipe (6010 – Root, 7018 – Fillers)

General Education Competencies:

- a. The ability to utilize standard written English.
- b. The ability to solve practical mathematical problems.
- c. The ability to read, analyze, and interpret information.